

**Indexable insert for turning VCMW 110304, CBN (5° / 7°), Cutting edge version: M****Order data**

Order number	265784 M
GTIN	4045197818195
Item class	22I

**Description****Version:**

- Disposable insert.
- Single cutting edge.

**Note:**

Further indexable insert shapes, sizes and corner radii available on request.

**Technical description**

Cutting edge version	M
Grade	BUX220
Cutting speed $v_c$ main application	80 - 200 m/min
Cutting depth $a_p$	0.1 - 0.25 mm
Corner radius	0.4 mm
Feed $f$	0.1 - 0.2 mm/rev.

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	VCMW 110304
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning